

**Product Specifications for the ACE GENERIC Cases**

Model		Single Disc Cases					Multiple Disc Cases					
		DB7801M/BK	DB1407M/BK	20010006151123	DEE1407M/BK	DA1560G/ST	DA1501MBK(2)	DA1570GTST(2)	DBD15/2-4M/BK	DBD21/2-6M/BK	DBD27/2-8M/BK	DBD35/2-10M/BK
Tolerances												
Description		Automation Ready, 7mm Single DVD Case. Black. Rated for 100 PPM, 85% Regrind + 20% Virgin  Flat case with even folding sides to spine allow for a very consistent opening case. Great for use in automation and high efficiency applications.	Automation Ready Case. Rated for Hiemo Automation at 60 PPM, 100% Regrind  Flat case with even folding sides to spine allow for a very consistent opening case. Great for use in automation and high efficiency applications.  Custom colors upon request. Minimum order 50,000 units.	Automation Ready Case. Rated for Hiemo Automation at 60 PPM, 85% Regrind  Flat case with even folding sides to spine allow for a very consistent opening case. Great for use in automation and high efficiency applications.  Custom colors upon request. Minimum order 50,000 units.	Introducing the newest case the E2Case Economical + Ecologically Friendly Case Automation Ready Case. Rated for Hiemo Automation at 100 PPM, 80% Regrind  Flat case with even folding sides to spine allow for a very consistent opening case. Great for use in automation and high efficiency applications.  Custom colors upon request. Minimum order 50,000 units.	15mm CLEAR DVD Case Automation Ready Case.  Mirror finish allows for "See-Through" design with natural Polypropylene. Flat case with even folding sides to spine allow for a very consistent opening case. Great for use in automation and high efficiency applications.	15mm BLACK DVD Case. Automation Ready Case.  Matte Finish Black Case able to store two discs side-by-side (one on base plus one on lid). Literature clips are located on lid side.  Great for us in automation and high efficiency applications.	15mm CLEAR DVD Case. Automation Ready Case.  Mirror Finish Case able to store two discs. One disc on base plus one disc on swing tray. Literature clips are located on lid side.  Great for us in automation and high efficiency applications.	15mm Multi (2-4) DVD Case for your 2 to 4 disc Projects.  Slim design enables you to place MORE in LESS space. Capable of holding 2 to 4 discs + booklet easily this case has a flip tray to display your complete project easily. Single page holds two discs back to back with one disc stored on the lid side and one disc stored on base side. Great for indexing where End-User "Out-of-Box Experience" is more important. Available only in Black.	21mm Multi (2-6) DVD Case for your 2 to 6 disc Projects.  Slim design enables you to place MORE in LESS space. Capable of holding 2 to 6 discs + booklet easily this case has a flip tray to display your complete project easily. Two flip trays hold 4 discs back to back with one disc stored on the lid side and the other stored on the base side of the case. Great for indexing where End-User "Out-of-Box Experience" is more important. Available only in Black.	27mm Multi (2-8) DVD Case for your 2 to 8 disc Projects.  Slim design enables you to place MORE in LESS space. Capable of holding 2 to 8 discs + booklet easily this case has a flip tray to display your complete project easily. Three flip trays hold 6 discs back to back with one disc stored on the lid side and the other stored on the base side of the case. Great for indexing where End-User "Out-of-Box Experience" is more important. Available only in Black.	35mm Multi (2-10) DVD Case for your 2 to 10 disc Projects.  Slim design enables you to place MORE in LESS space. Capable of holding 2 to 10 discs + booklet easily this case has a flip tray to display your complete project easily. Four flip trays hold 8 discs back to back with one disc stored on the lid side and the other stored on the base side of the case. Great for indexing where End-User "Out-of-Box Experience" is more important. Available only in Black.
Trade Name		ACE Generic 7mm DVD Case Single	ACE Generic Single	ACE Generic Single	ACE Generic Single	ACE Generic Single -- Crystal Clear	ACE Generic 2 Disc -- Black	ACE Generic 2 Disc -- Clear	ACE Generic 2-4	ACE Generic 2-6	ACE Generic 2-8	ACE Generic 2-10
Number of Discs		1	1	1	1	1	2	2	2, 3 or 4	2, 3, 4, 5, or 6	2, 3, 4, 5, 6, 7 or 8	2, 3, 4, 5, 6, 7, 8, 9 or 10
Outside Dimension	L	+0.5mm - 0.5mm	136.0	136.0	136.0	136.0	136.0	136.0	136.0	136.0	136.0	136.0
	W	+0.5mm - 0.5mm	191.0	191.0	191.0	191.0	191.0	191.0	191.0	191.0	191.0	191.0
	D	+0.5mm - 0.0mm	7	15	15	15	15	15	15	21	27	35
Finger Slot Opening Width (mm)	C	+1.0mm - 1.0mm	3	9	9	9	9	9	9	13	17	23
PP Outer Sleeve Thickness	(mm)	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Part Weight	(grams)	55.0	63.0	63.0	50.0	63.0	81.0	81.0	96.0	133.0	176.0	210.0
Outside Dimension of Paper Insert (mm)	A	+0.0mm - 1.0mm	273	273	273	273	273	273	273	277	283	290
	W	+0.0mm - 1.0mm	183	183	183	183	183	183	183	183	183	183
	B	(mm)	0.9-0.16	0.9-0.16	0.9-0.16	0.9-0.16	0.9-0.16	0.9-0.16	0.9-0.16	0.9-0.16	0.9-0.16	0.9-0.16
Booklet Thickness under Clip	(mm)	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0
Packaging Information	Carton Size	L x W x H	390mm x 420mm x 367mm	390mm x 370mm x 280mm	390mm x 420mm x 367mm	290mm x 370mm x 285mm	290mm x 370mm x 285mm	290mm x 370mm x 285mm	290mm x 370mm x 285mm	290mm x 370mm x 285mm	290mm x 370mm x 285mm	290mm x 370mm x 285mm
	Cases per Brick	(pcs.)	50	25	25	25	25	25	25	17	13	10
	Bricks per Carton		2	6	4	6	4	4	4	4	4	4
	Cases per Carton	(pcs.)	100	150	100	150	100	100	100	68	52	40
Weight per Carton	(lbs.)	14	23	16	19	19	19	19	22	15	20	21
Pallet Information 48" x 42"	Cartons per layer	(ctns.)	9	9	9	9	9	9	9	9	9	9
	Layers per pallet		12	5	8	5	8	8	8	8	8	8
	Cartons per pallet	(ctns.)	108	45	72	45	72	72	72	72	72	72
Total Pcs per pallet		10,800	6,750	7,200	6,750	7,200	7,200	7,200	7,200	4,896	3,744	2,880
Weight per Pallet	Nominal (lbs.)	1,542	1,065	1,182	885	1,398	1,398	1,398	1,614	1,110	1,470	1,542
Specification Sheet Reference		API-023 API-0213 API-100, API-101 API-100S	API-023 API-0213 API-100, API-101 API-100S	API-023 API-0213 API-100, API-101 API-100S	API-023 API-0213 API-100, API-101 API-100S	API-023 API-0213 API-100, API-101 API-100S	API-023 API-0213 API-100, API-101 API-100S	API-023 API-0213 API-100, API-101 API-100S	API-023 API-0213 API-100, API-101 API-100S	API-DBD212-6MBK	API-DBD272-8MBK	API-DBD352-10MBK
Notes				\$0.15/unit Minimum 5,000 pcs.		\$0.29/unit Minimum 5,000 pcs.	\$0.35/unit Minimum 1,000 pcs.	\$0.45/unit Minimum 1,000 pcs.	\$0.42/unit Minimum 1,000 pcs.	\$0.75/unit Minimum 1,000 pcs.	\$0.90/unit Minimum 1,000 pcs.	\$1.00/unit Minimum 1,000 pcs.